

Date: Tuesday, 05/02/2008 10:51:45 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: WEARSHOE		
<b>Job Number</b>	: 37212					
<b>Estimate Number</b>	: 12786					
<b>P.O. Number</b>	:			<b>Part Number</b>	: D35645	
<b>This Issue</b>	: 05/02/2008		<b>S.O. No.</b>	: D3564 REV D		
<b>Prsht Rev.</b>	: NC			<b>Project Number</b>	: N/A	
<b>First Issue</b>	: / /		<b>Type</b>	: SMALL /MED FAB		
<b>Previous Run</b>	: 36338			<b>Drawing Revision</b>	: D	
<b>Written By</b>	:			<b>Material</b>	:	
<b>Checked &amp; Approved By</b>	:			<b>Due Date</b>	: 15/02/2008	
<b>Comment</b>	: Est Rev:A New Issue 07-03-08 ec			<b>Qty:</b>	30	
	Est Rev:B As per Rev C 07-07-09 JLM			<b>Um:</b>	Each	
	Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 .063 Sheet
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Comment: Qty.: 1.2684 sf(s)/Unit Total : 38.0520 sf(s)

M304S16GA Stainless steel sheet 0.063" thick

Batch: 106860 HB 8-2-6

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3564

Dwg Rev: D

Prog Rev: D

(33)

2-Deburr if necessary HB 8-2-2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-2-6

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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5 08/02/07 (cont'd) 733

Comment: SECOND CHECK

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Deburr if necessary

8155

Form on Brake as per Dwg D3564 using Jigs DT and DT

8179

8/08/02/07 (33)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/02/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 05/02/2008 10:51:45 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 37212

Part Number: D35645

Job Number:



Seq. #:

Machine Or Operation:

Description :

Form Joggle as per Dwg D3564 on brake using Jig DT 8157

6.0 QC5

INSPECT WORK TO CURRENT STEP



*JL 08-02-20 (33)*



Comment: INSPECT WORK TO CURRENT STEP

Ensure joggle as per dwg D3429

7.0 POWDER COATING

POWDER COATING



*M106442*



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

*JL 08-02-20 (X33)*

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*BP 08-02-20 (33)*

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP-18

*(33)*

*BP 08-02-20*

*(33)*

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*1008-02-22*

*(33)*

Job Completion



*mi 2008-12-20 (33)*

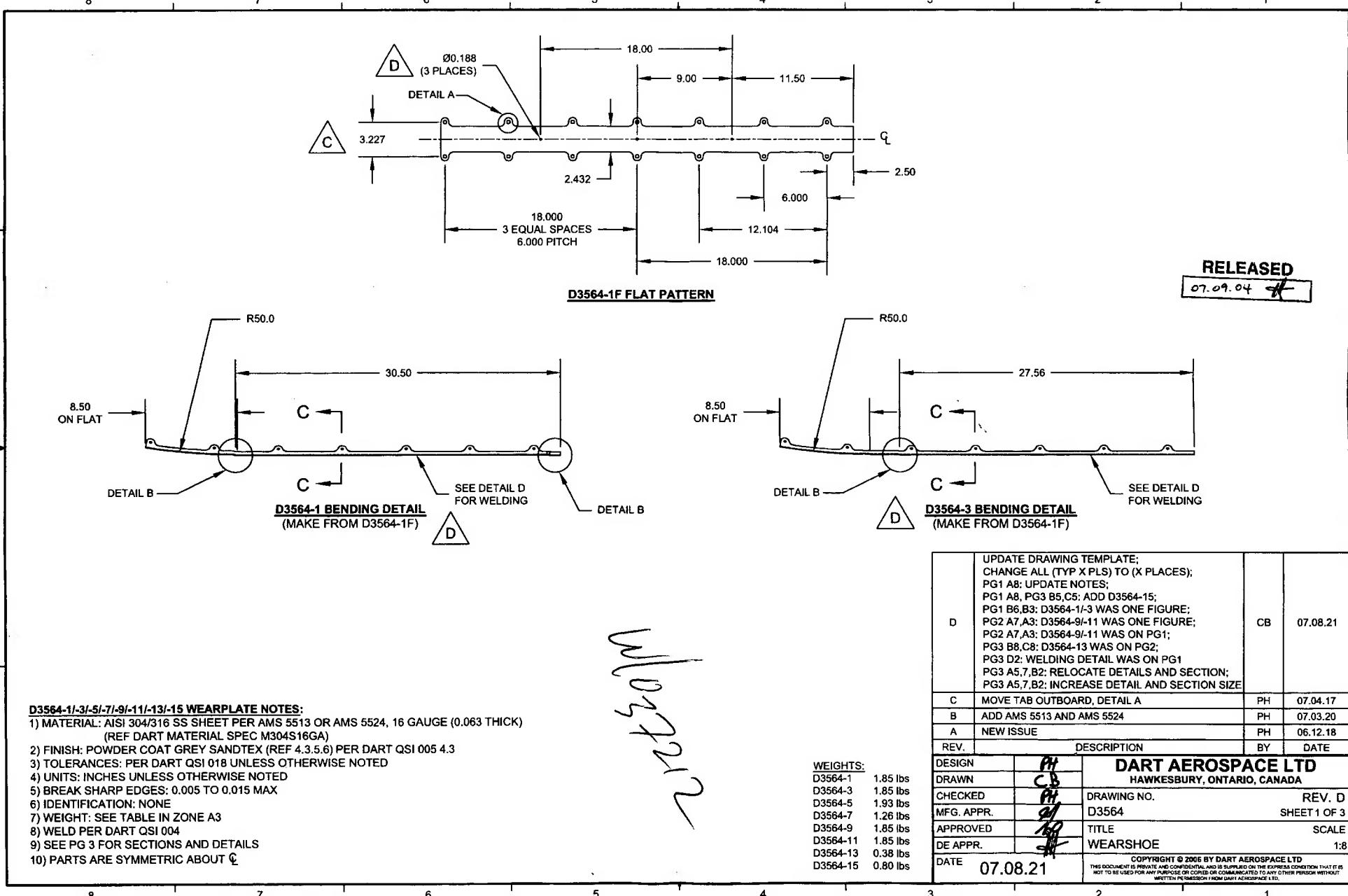
*W*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



8

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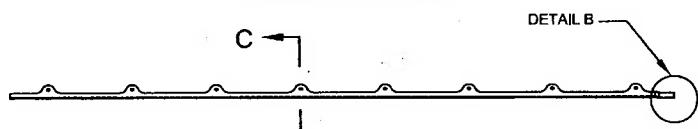
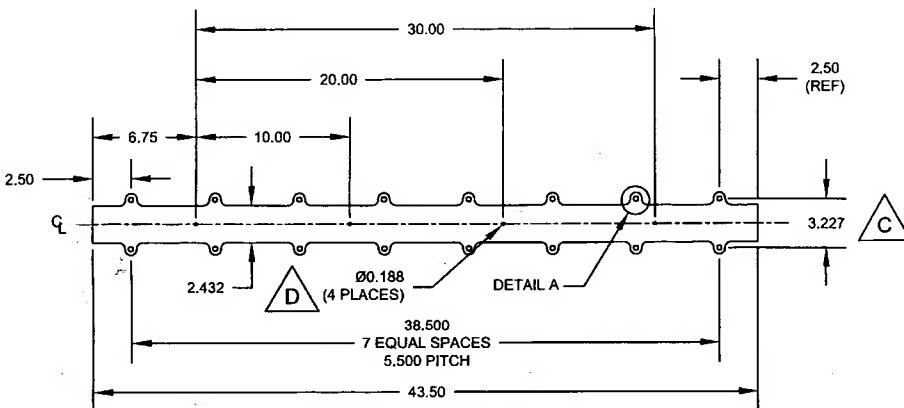
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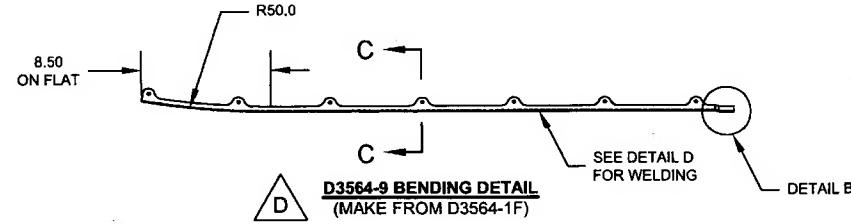
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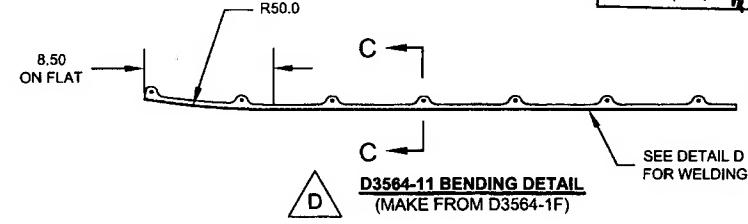
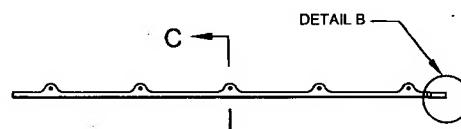
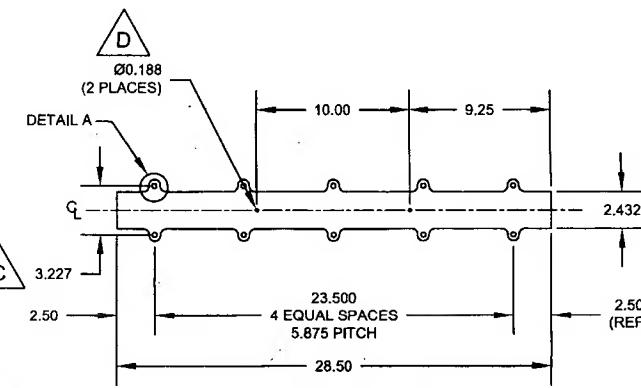
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B



A

**RELEASED**

07-09-04

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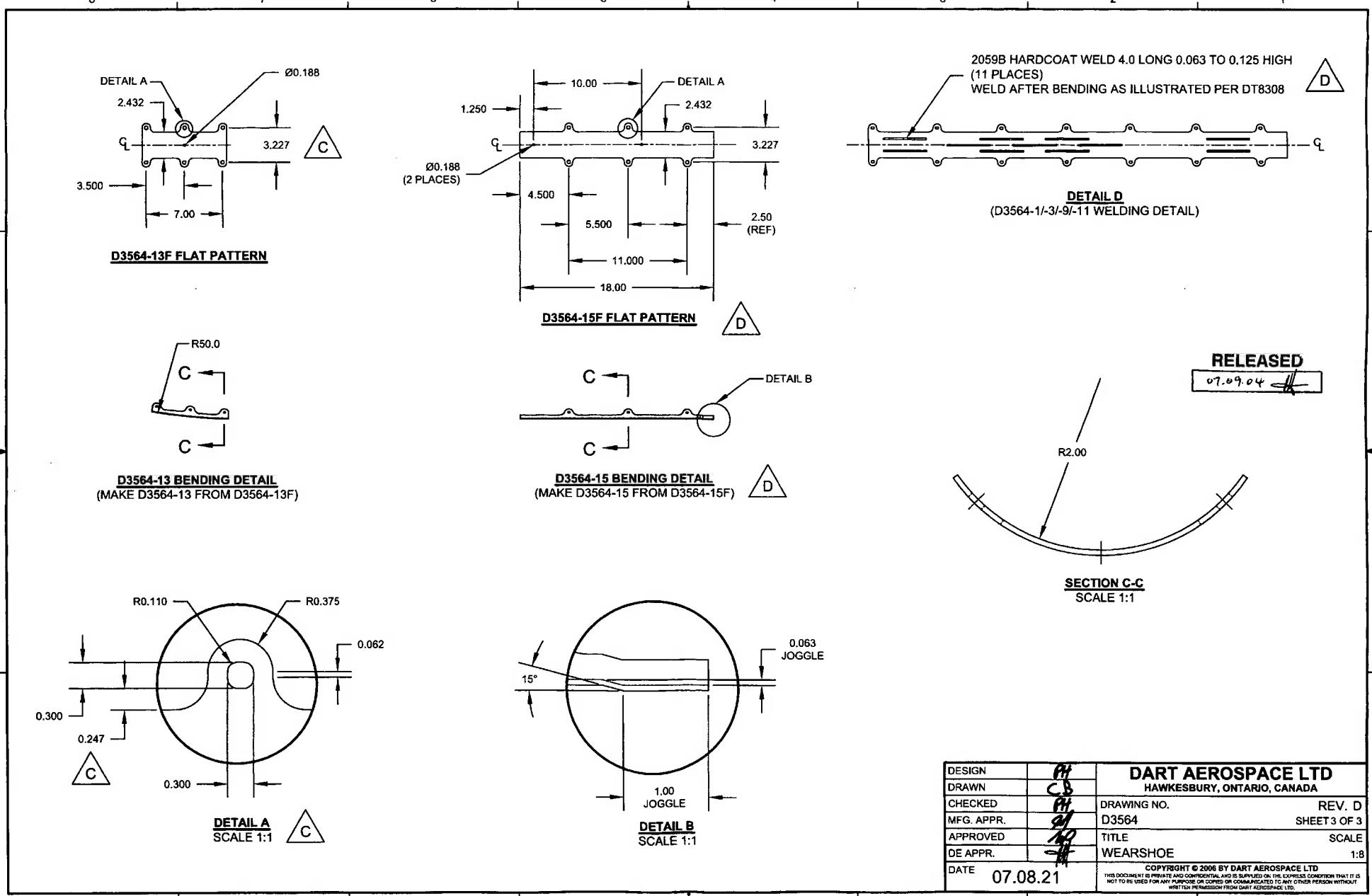
3

2

1

DESIGN	P1	DART AEROSPACE LTD
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	P1	REV. D
MFG. APPR.	S1	DRAWING NO.
APPROVED	NP	D3564
DE APPR.	SH	TITLE
DATE	07.08.21	WEARSHOE
		SCALE 1:8

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DESIGN	P	DART AEROSPACE LTD
DRAWN	C	HAWKESBURY, ONTARIO, CANADA
CHECKED	P	DRAWING NO. D3564
MFG. APPR.	S	REV. D
APPROVED	P	SHEET 3 OF 3
DE APPR.	S	TITLE WEARSHOE
DATE	07.08.21	SCALE 1:8

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DART AEROSPACE LTD	Work Order:	37212
Description: WEAR SHOE	Part Number:	D 3564-5
Inspection Dwg: D 3564-5 Rev: D		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	JB
Date:	8-2-6

Audited by:	
Date:	08/02/07

<b>Prototype Approval:</b>	1
<b>Date:</b>	05

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	